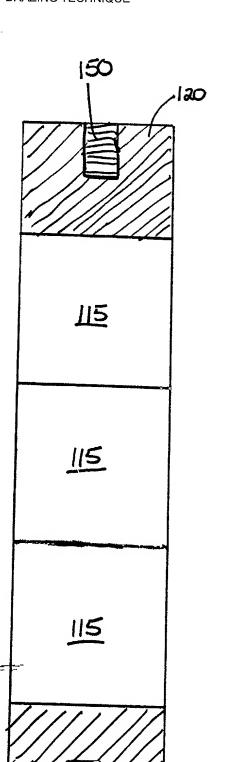
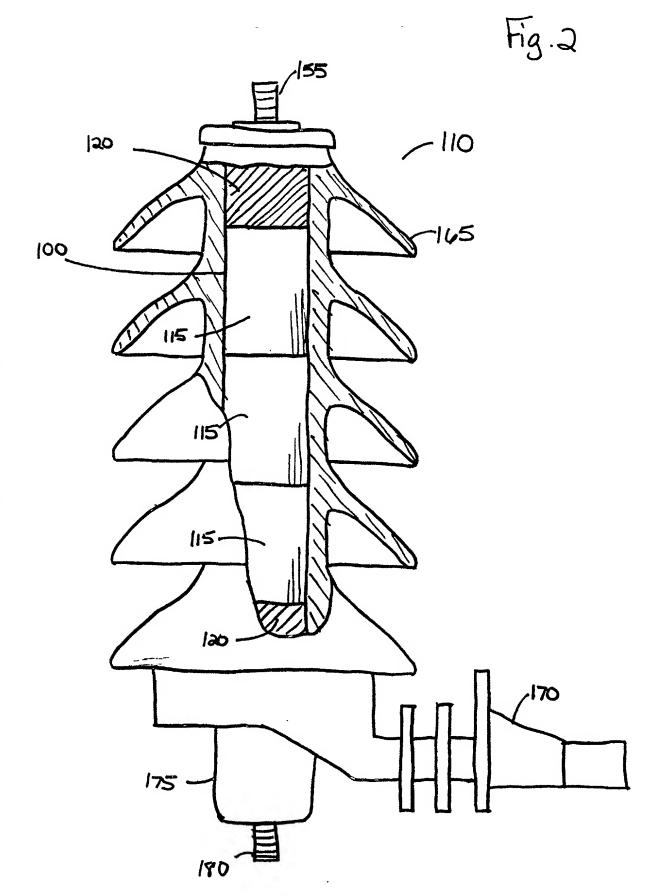
120.

150

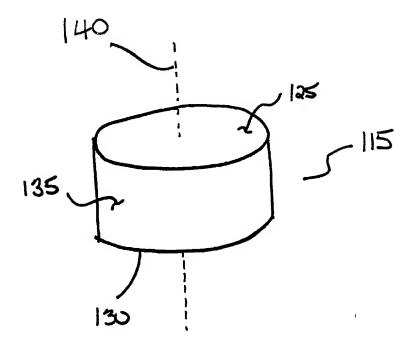






rousses, etc.

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BRAZING TECHNIQUE

Place Silver-Based Composition Between First 1405 and Second Components Join First and Second h410 Components Together Heat to Temperature Sufficient to Melt Silver-Based Composition Gool to Bond First and Second Components 420

Fig. 4

400

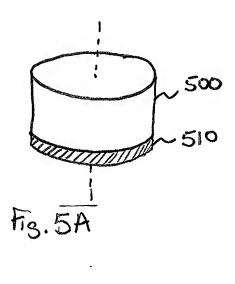
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€ 525

500

510

Fig. 5C



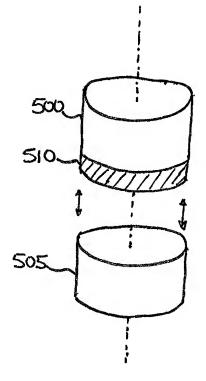


Fig. 5B

**BRAZING TECHNIQUE** 

Apply Silver-based composition to Surface of First component 600

Fig. 6A

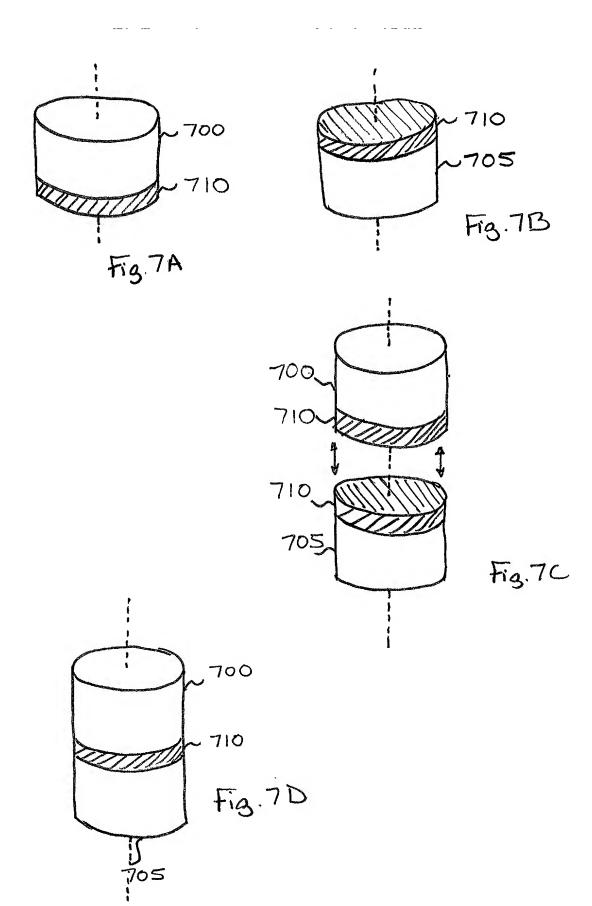
Apply silver-based composition to
surface of first component

Apply silver-based composition to ~655
Surface of Second component

Fig. 6B

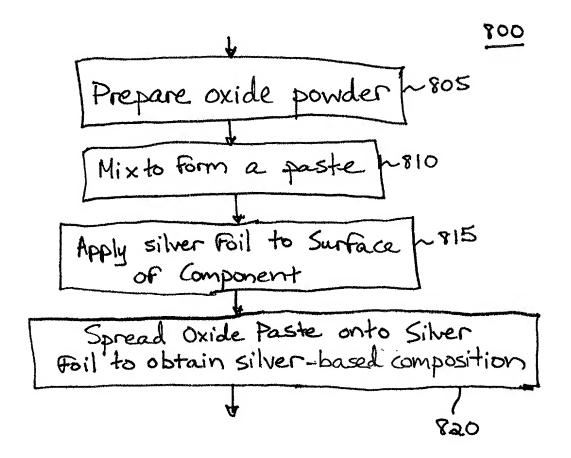
locate a catan

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**BRAZING TECHNIQUE** 



Hg. 8A

850 Prepare Silver metal and metal 1855 oxide in a powder 860 Mix powder to Form Silver Composition paste Spread silver composition paste to surface of component to obtain Silver - based composition

tig. 8B